

# Development of a Novel GANEX Process

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# Summary

- GANEX, a separation process for the next generation of nuclear systems
- The Chalmers GANEX process (BTBP + TBP)
  - Successful An group separation from Ln
  - Possible to extract An under metal loading
  - Some problems with FP and CP
    - These problems have possible solutions
  - System stable towards hydrolysis and radiolysis





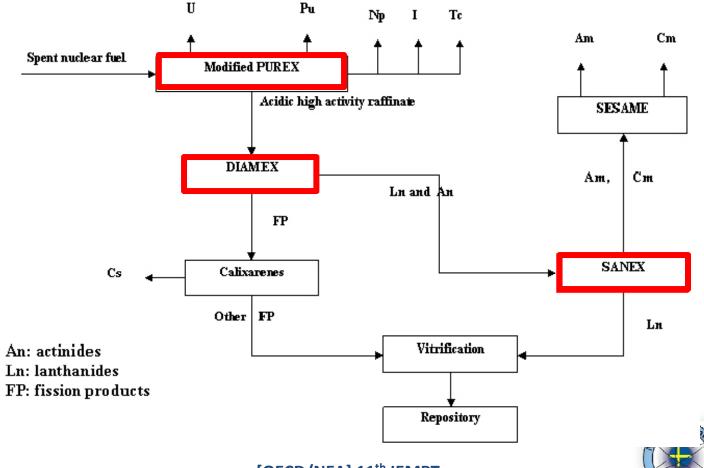
## Background - P&T History at Chalmers

- The first P&T research started almost 30 years ago as means to reduce the radiotoxicity of waste flows from processing plants.
- The research started again about 14 years ago as part of an EU project, NEWPART, followed by PARTNEW and then EUROPART.
- The EU framework project in the area of P&T, ACSEPT, has been running since March 2008 and the Chalmers group is participating



## Background - The old European P&T route

(proven in hot tests on genuine spent fuel)

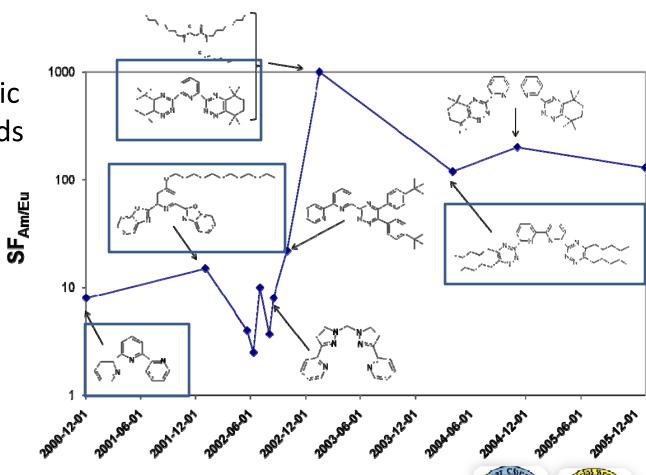




## Background – Ligand Development

Heterocyclic, aromatic nitrogen donor ligands e.g.

- TERPY
- BODO
- BTP
- BTBP



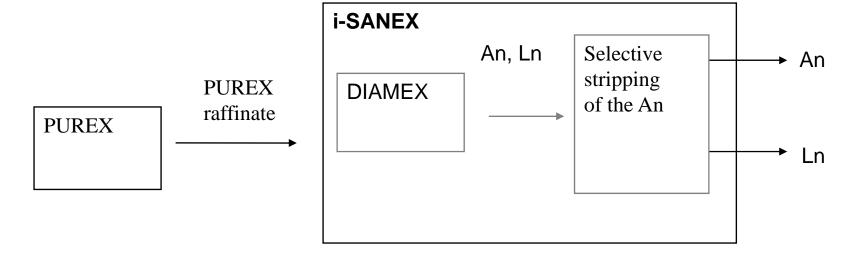






## Background - The new European P&T routes

i-SANEX

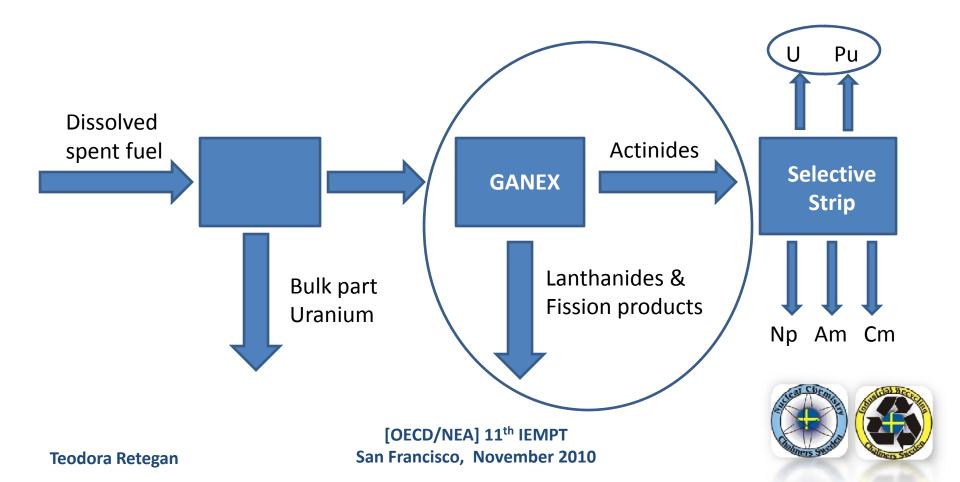


GANEX





# Background - GANEX Group ActiNide EXtraction





# The Chalmers GANEX process

Combine two well known extractants with different properties:

Extract trivalent actinides and separate them from the trivalent lanthanides. Extract pentavalent actinides.

**BTBP** (heterocyclic N-donor ligand)

Extract tetra- and hexavalent actinides **TBP** (organophosphorous O-donor ligand)

=> No need for redox control





# The Chalmers GANEX process

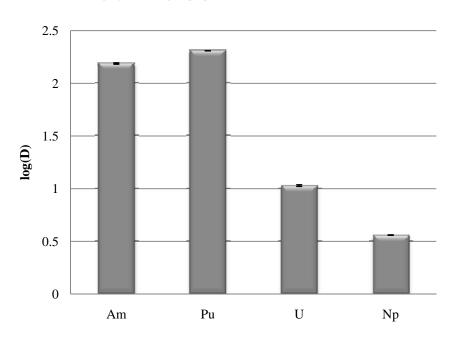
- The extractants are combined into one solvent and used for actinide extraction from 4M HNO<sub>3</sub>
- Due to strong acid and irradiation, a stable BTBP is needed
- Due to poor solubility of the BTBP and the poor extraction kinetics of the solvent the diluent used is cyclohexanone



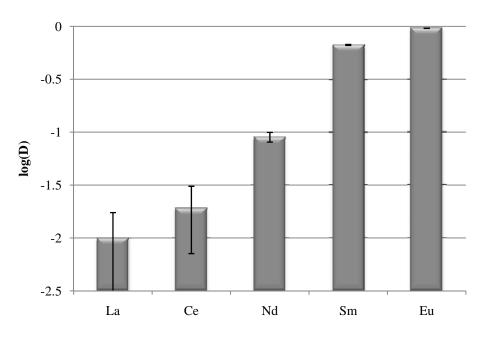


## The Chalmers Process – Results

#### **Actinides**



#### Lanthanides









## The Chalmers Process – Results

#### **Separation Factors**

Elements	Separation factor
Am / Eu	160
Pu / Eu	210
U / Eu	11
Np / Eu	3.5
Am / Nd	1700
Pu / Nd	2300
U / Nd	120
Np / Nd	38

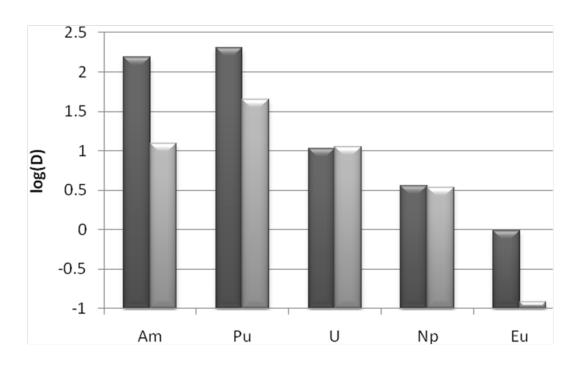




## The Chalmers Process – Results

### Metal loading

(Rb, Sr, Y, Zr, Mo, Rh, Pd, Ag, Cd, Sb, Cs, Ba, La, Ce, Nd, Sm, Te)









## The Chalmers Process – Results

#### **Separation Factors**

#### Without Metal Loading

Elements	Separation factor
Am / Eu	160
Pu / Eu	210
U / Eu	11
Np / Eu	3.5

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#### Metal Loading

Elements	Separation factor
Am / Eu	101
Pu / Eu	363
U / Eu	91
Np / Eu	28





## The Chalmers Process – Results

## Fission/Corrosion product extraction

 Extraction of Fission and/or Corrosion Products in the GANEX process is unwanted

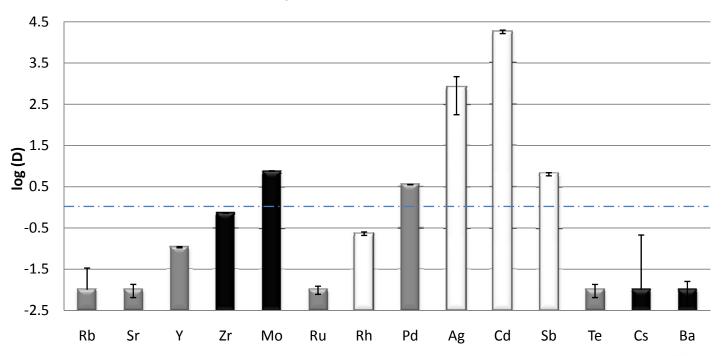
- Extraction under process like conditions
  - => Metal concentrations close to those in dissolved spent fuel





## The Chalmers Process – Results

### Fission product extraction



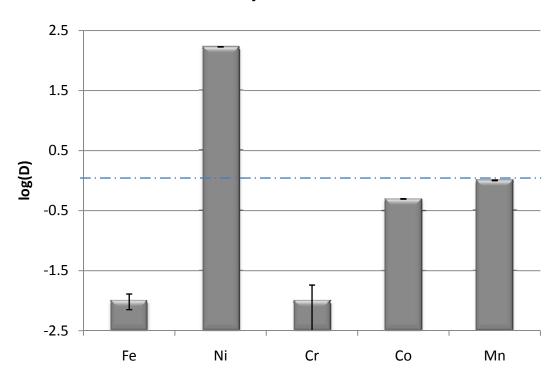






## The Chalmers Process – Results

## Corrosion product extraction



[OECD/NEA] 11<sup>th</sup> IEMPT San Francisco, November 2010





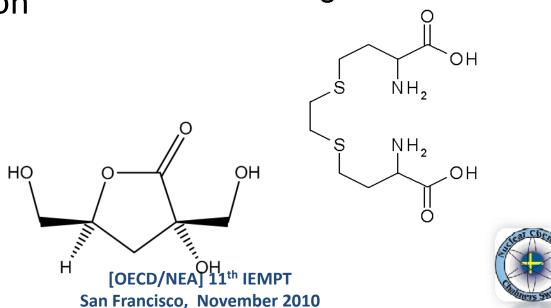
## The Chalmers Process – Results

Fission- and Corrosion Product problem Can be dealt with in different ways e.g.

• Pre extraction

Suppression

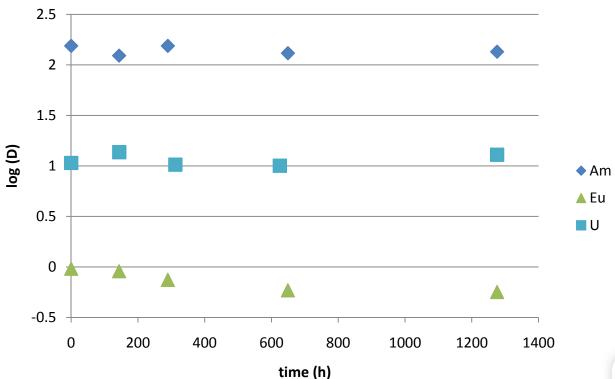
Stripping





# The Chalmers Process – Results Stability

Hydrolytic stability



[OECD/NEA] 11<sup>th</sup> IEMPT San Francisco, November 2010

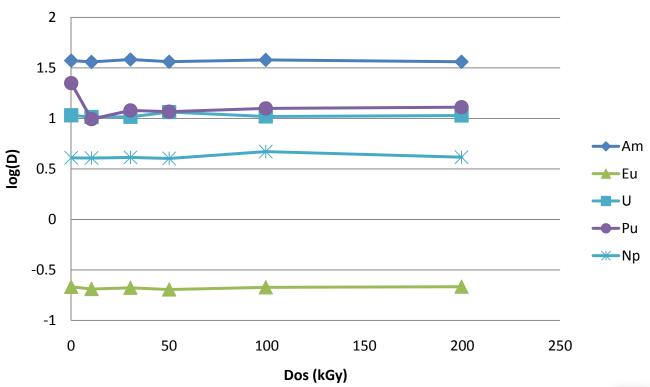






## The Chalmers Process – Results

### Radiolytic stability









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# Thank you for listening!

