

MINOR **ACTINIDES** TRANSMUTATION STUDIES  
AT CEA: SOME REACTOR PHYSICS ASPECTS

M. SALVATORES  
CEA/DRN/DER/SPRC  
CEN Cadarache, France

## AN EXAMPLE

**“SELF-RECYCLING” IN A SUPERPHENIX-TYPE REACTOR (IN AN HOMOGENEOUS MODE):**

- **INITIAL REACTOR LOADING FROM STANDARD-PWR PU (AT 33GWd/t), INCLUDING MINAC;**
- **SUCCESSIVE RECYCLING:**
  - **IRRADIATION CYCLE OF 960 DAYS AT NOMINAL POWER**
  - **COOLING TIME/AGEING: 1 YEAR**
  - **NO LOSSES AT REPROCESSING**

**THE EQUILIBRIUM IS OBTAINED AFTER -12 CYCLES**

**(THE INITIAL PU LOADING IS EQUIVALENT TO WHAT WOULD COME OUT FROM THE OPERATION OF A STANDARD PWR DURING 30 YEARS).**

# Mass inventory of MINAC at equilibrium

Tableau 15 : Inventaire massique des actinides mineurs à l'équilibre

<i>g/t heavy met.</i> g/t HL	$^{237}\text{Np}$	$^{241}\text{Am}$	$^{242\text{m}}\text{Am}$	$^{243}\text{Am}$	$^{243}\text{Cm}$	$^{244}\text{Cm}$	$^{245}\text{Cm}$
<i>Initial fuel</i> Combustible Initial	9300	8000	7.2	2100	-	54	26
<i>Equilibrium fuel</i> Combustible équilibre	720	2500	290	1900	50	2100	440

**BASIC DATA**

**INTEGRAL EXPERIMENTS**

**CORE AND FUEL CYCLE STUDIES**

BASIC DATA
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1- THE **JEF-2** DATA BASE IS AVAILABLE (February 1990)  
**MINAC** NEUTRON DATA MOSTLY FROM **JEF-1**.

2 - VALIDATION : **CADARACHE**

**KfK**

SATISFACTORY RESULTS

3 - NEW AND WIDER BENCHMARKING UNDERWAY

4 - DATA/VALIDATION (PARTLY) MISSING UP-TO-NOW :

- RESONANCE SELF-SHIELDING

- DELAYED NEUTRON DATA

- DECAY HEAT RELATED DATA

- COVARIANCES

- PHOTON PRODUCTION DATA

INTEGRAL EXPERIMENTS AT CEA

IRRADIATED FUEL EXPERIMENTS :

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a) **FBR SPECTRA (PHENIX) :**

- SEPARATE ISOTOPE SAMPLES IRRADIATION  
**(PROFIL-I AND PROFIL-II)**
- **SPECIAL FUEL** PINS IRRADIATION **(TRAPU)**
- ACTINIDE PINS IRRADIATION **(SUPERFACT)**

b) **LWR SPECTRA (MELUSINE)**

- **SHERWOOD** (5 x 5 SQUARE LATTICE WITH  
STANDARD 17 x 17 **PWR** FUEL)  
CENTRAL PIN WITH UO<sub>2</sub> PELLETS, DOPED WITH  
**MINAC**
- ANALYSIS OF IRRADIATED FUEL IN STANDARD **PWRs**  
(WITH VARYING BURN-UP), AND IN **PWR WITH**  
**MOX** RECYCLING

Fig. 2

Scheme of a PROFIL pin irradiation in PHENIX

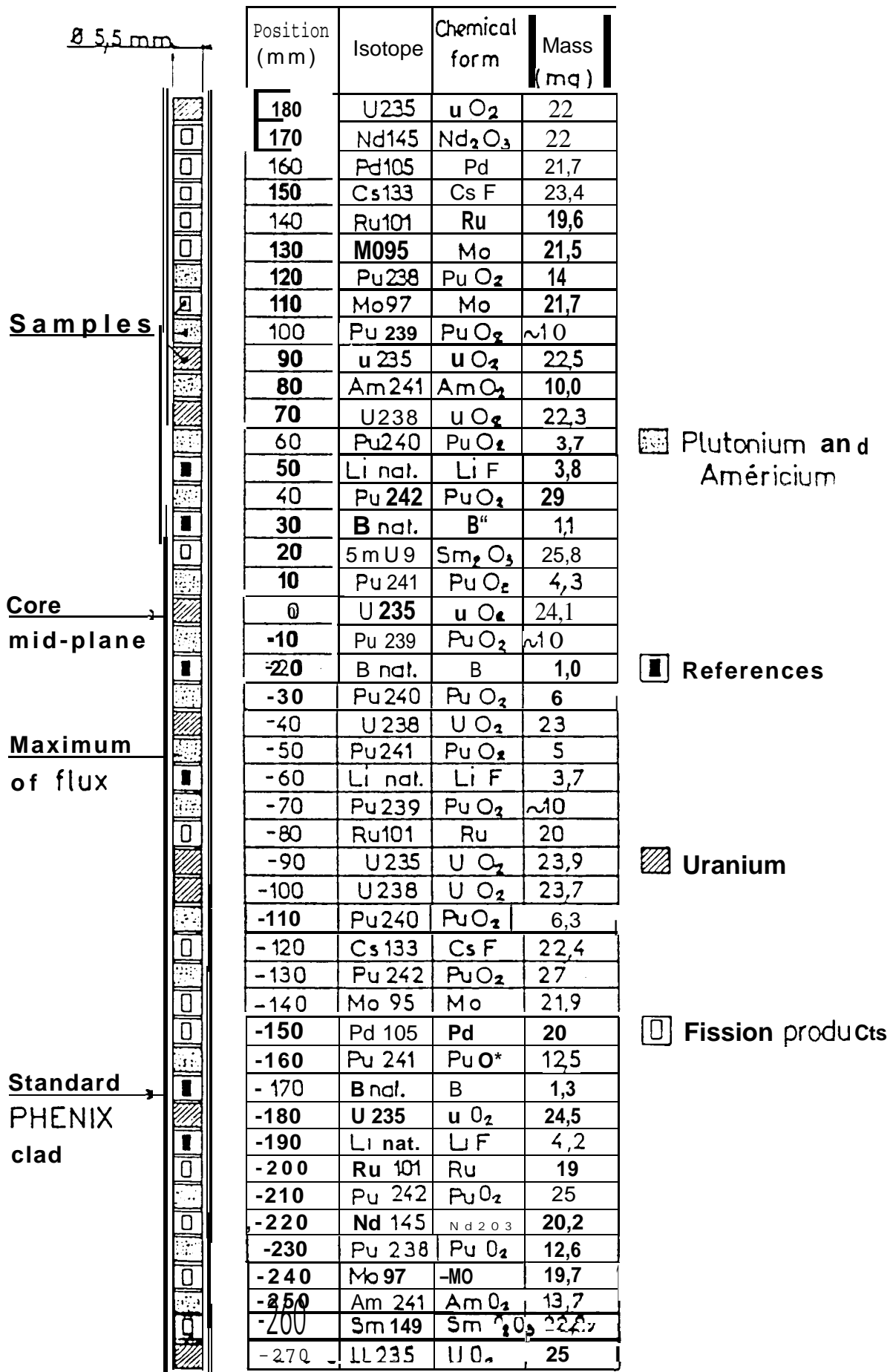


TABLE V

C/E values with JEP-1 data on  $^{237}\text{Np}$  reaction rates, obtained from  $^{237}\text{Np}$  sample analysis after irradiation in the PHENIX core.

Reaction	C/E
$\sigma_c$ $^{237}\text{Np}$	$0.90 \pm 0.05$
$o_{n,2n}$ $^{237}\text{Np}$	$1.19 \pm 0.15^{(a)}$

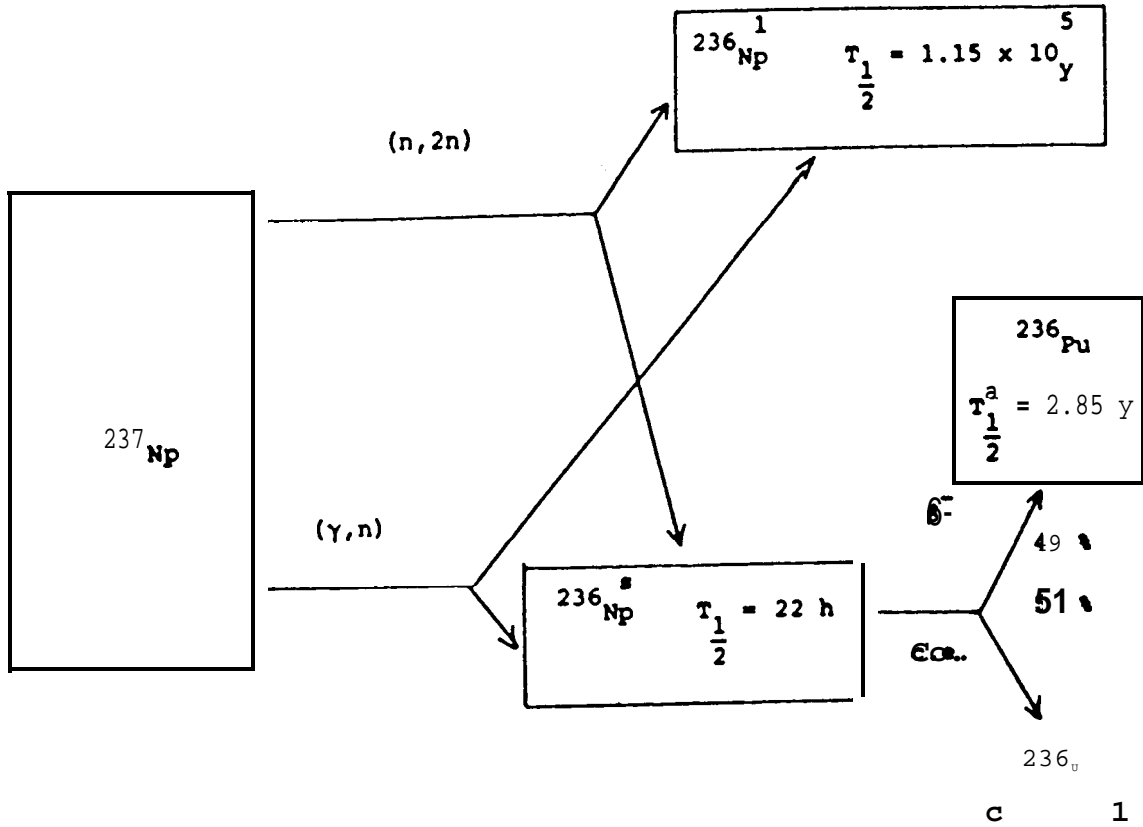
(a) This result is associated to specific branching ratio of the

reaction  $^{237}\text{Np} \rightarrow$   $^{236}\text{Np}$  (long lived)  $\rightarrow$   $^{236}\text{Np}$  (short lived)

consistent with GARDNER and, GARDNER valuation.



FIGURE 5



DECAY SCHEME RELATED TO

$^{237}_{\text{Np}}(n, 2n)$  and  $(\gamma, n)$

TABLE I  
ISOTOPIC COMPOSITION OF THE THREE TRAPU FUEL PINS

Experiment	%Pu isotope composition				
	<sup>238</sup> Pu	<sup>239</sup> Pu	<sup>240</sup> Pu	<sup>241</sup> Pu	<sup>242</sup> Pu
TRAPU- 1	0.1	73.3	21.9	4.0	0.7
TRAPU-2	0.8	71.4	18.5	7.4	1.9
TRAPU-3	0.2	34.0	49.4	10.0	6.4

TABLE II  
SEPARATE ISOTOPES IRRADIATION IN PROFILEXPERIMENTS

Experiment	Th	U	Np	Pu	Am	cm
PROF I L-1		235 238		238 239 240 241 242	241	
PROFIL-2	232	233 234 235 238	237	238 239 240 242	241 243	244

TABLE 3  
C/E VALUES FOR THE PROFIL EXPERIMENTS USING  
JEF-1 DATA

DATA TYPE (A)	C/E WITH JEF-1
	AVERAGE VALUE (PROFIL-1+PROFIL-2 )
$\sigma_c(^{235}\text{U})$	$0.97 \pm 1.4\%$
$\sigma_c(^{238}\text{U})$	$0.96 \pm 1.6\%$
$\sigma_c(^{237}\text{Np})$	$0.90 \pm 4.1\%$
$a_{n,2n}(^{237}\text{Np})$	$1.19 \pm 15\%$
$\sigma_c(^{238}\text{Pu})$	$0.95 \pm 3\%$
$\sigma_c(^{239}\text{Pu})$	$0.97 \pm 1.8\%$
$\sigma_{n,2n}(^{239}\text{Pu})$	$1.38 \pm 11\%$
$\sigma_c(^{240}\text{Pu})$	$1.06 \pm 1.6\%$
$\sigma_{n,2n}(^{240}\text{Pu})$	$0.83 \pm 14\%$
$\sigma_c(^{241}\text{Pu})$	$1.11 \pm 3.7\%$
$\sigma_c(^{242}\text{Pu})$	$1.16 \pm 3.5\%$
$\sigma_c(^{241}\text{Am})$	$1.03 \pm 1.4\%$
$\sigma_c(^{243}\text{Am})$	$0.94 \pm 5\%$
$\sigma_{\text{tot}}(^{10}\text{B})$	

(A) All the results are average reaction rate ratios ("spectral indices") related to the  $^{235}\text{U}$  fission rate.

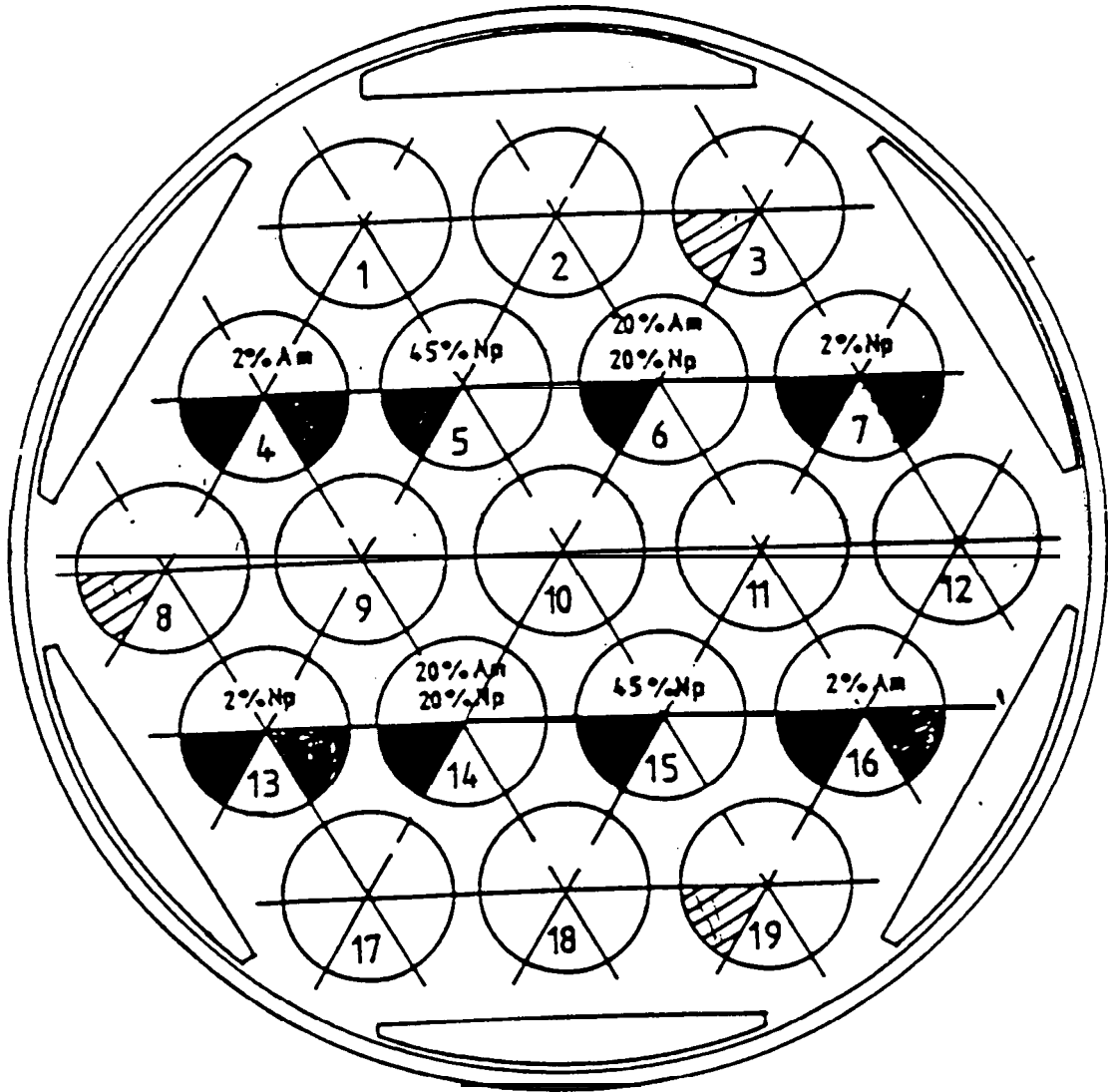
**TABLE IV**  
**C/E VALUES ON FINAL (END OF IRRADIATION) COMPOSITIONS**  
**IN THE TRAPU EXPERIMENTS (PERCENTAGE VALUES) USING JEF-1 DATA**

$^{238}\text{U}=100$	TRAPU-1	TRAPU-2	TRAPU-3
$^{234}\text{U}$	0.98 ± 2.5%	<b>1.00 ± 1.3%</b>	1.04 ± 1.0%
$^{236}\text{U}$	0.99 ± <b>0.3%</b>	1.01 ± 0.2%	1.01 ± 0.2%
$^{238}\text{U}$	0.98 ± 0.5%	1.00 ± <b>0.4%</b>	0.99 ± <b>0.3%</b>
$^{237}\text{Np}$	0.91 ± 6.82	0.90 ± 3.3%	0.85 ± 3.2X
$^{238}\text{Pu}$	1.02 ± 0.92	<b>1.00 ± 0.4%</b>	0.99 ± <b>0.4%</b>
$^{239}\text{Pu}$	1.00 ± <b>0.4%</b>	0.98 ± 0.3%	0.98 * 0.3%
$^{240}\text{Pu}$	0.99 ± 0.42	0.98 ± 0.3%	0.98 ± 0.3%
$^{241}\text{Pu}$	1.03 ± <b>0.4%</b>	1.00 ± 0.3%	1.02 ± <b>0.3%</b>
$^{242}\text{Pu}$	1.08 ± <b>0.5%</b>	1.03 ± 0.42	1.01 * 0.3%
$^{241}\text{Am}$	0.95 ± 3.02	0.96 ± <b>3.6%</b>	0.97 ± 2.12
$^{242}\text{Am}$	1.36 ± <b>3.6%</b>	1.41 ± <b>4.0%</b>	1.36 ± 2.5X
$^{243}\text{Am}$	1.08 ± 3.6%	1.05 ± 4.0%	1.08 ± 2.5%
$^{242}\text{Cm}$	0.96 ± 2.42	0.95 ± 2.62	0.94 ± <b>2.1%</b>
$^{243}\text{Cm}$	—	1.13 ± 2.7%	1.13 ± 2.6%
$^{244}\text{Cm}$	1.03 ± 2.02	1.15 * <b>2.2%</b>	1.16 ± 1.7%'

# SUPERFACT 1

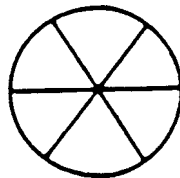
CAPSULE EXPERIMENTALE PHENIX

## REPARTITION DES AIGUILLES

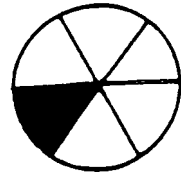


VUE de DESSUS

aiguille standard



aiguille actinide



Reaction Rate	Experimental value normalized to the $^{235}\text{U}$ fission reaction rate
$^{235}\text{U}$ Absorption	1.233 ± 0.017
$^{235}\text{U}$ Capture	0.233 ± 0.003
$^{238}\text{U}$ Capture	0.01917 ± 0.00014
$^{239}\text{Pu}$ capture	1.508 ± 0.010
$^{240}\text{Pu}$ Capture	5.100 ± 0.075
$^{241}\text{Pu}$ Capture	1.022 ± 0.029
$^{242}\text{Pu}$ Capture	0.604 ± 0.016
$^{241}\text{Am}$ capture	3.18s ± 0.065
$^{243}\text{Am}$ Capture	1.248 ± 0.025
$^{244}\text{Cm}$ Capture	0.316 ± 0.015

TABLE VI

SHERWOOD EXPERIMENT

Initial enrichment

Burn-up

	enrichissement Initial	Domaine de taux d combustion
REP standard PWR	2.1% 2.6% et 3.1%	==> 33 GWj/t Gwd/t
hauts taux de combustion	3.1%	==> 58 GWj/t
Enrichissement initial élevé	4.5%	==> 45 GWj/t

HIGH BURN-UP

HIGH ENRICHMENT

PLAGES D'ENRICHISSEMENT INITIAL

ET DE TAUX DE COMBUSTION ET UDIES

LWR irradiated fuel analysis

c) **HCLWR SPECTRA (MELUSINE)**

- **ICARE EXPERIMENTS:**

**TWO EXPERIMENTAL PINS WITH U<sub>2</sub> PELLETS, DOPED WITH MINAC, AT THE CENTER OF 261 PIN LATTICE OF MOX FUEL (8,5% ENRICHMENT)**

- TWO VALUES OF THE  $V_m/V_f$  RATIO HAVE BEEN STUDIED :

$$V_m/V_f = 0.5 \text{ and } 0.9$$

**(THESE EXPERIMENTS ARE CONSISTENT WITH THE CRITICAL EXPERIMENT PROGRAM ERASME, PERFORMED IN THE CRITICAL FACILITY EOLE AT CADARACHE)**



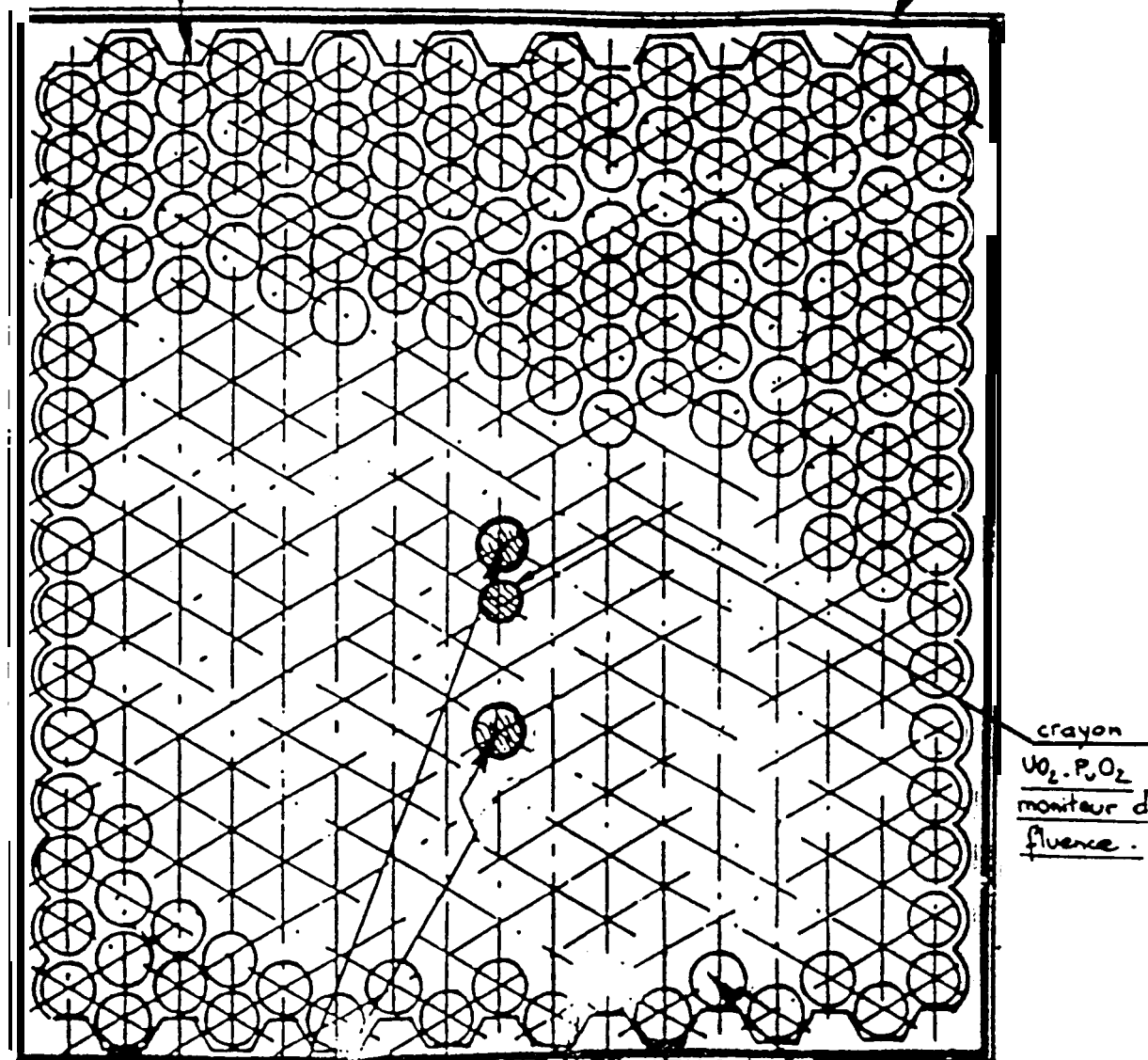
"ICARE" Experiment (HCLWR lattice)

## ASSEMBLAGE ICARE

263 CRAYONS  $UO_2 \cdot PuO_2$  (8.5% enrich.)

Boîtier aluminium

Cadmium



crayon  
 $UO_2 \cdot PuO_2$   
moniteur d  
flux.

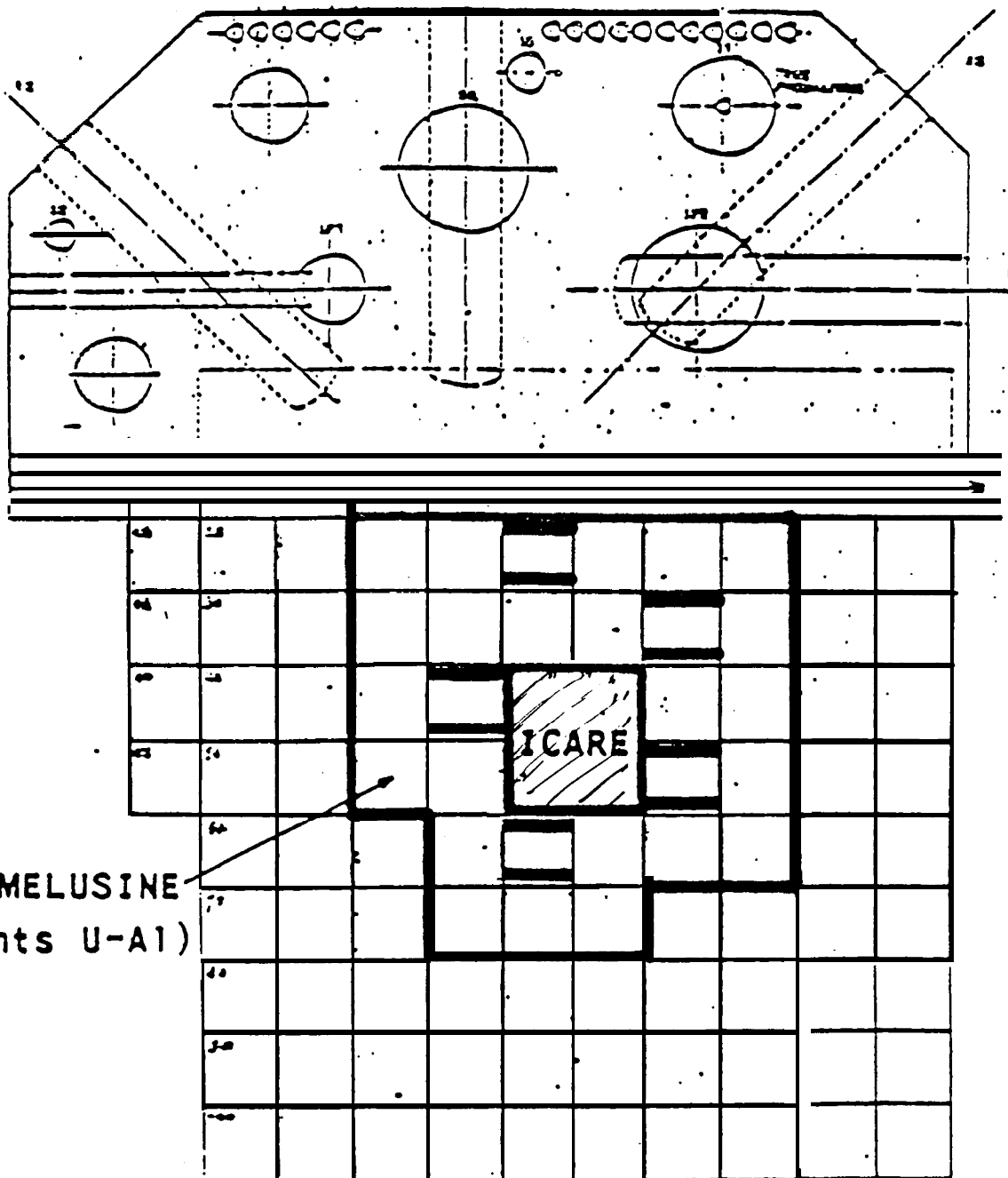
Crayon expérimentaux  
Experimental pins

Crayons  $UO_2 \cdot PuO_2$   
 $UO_2 \cdot PuO_2$  pins

Assemblage DE SECTION CARREE  $150 \times 150 \text{ mm}^2$   
OCCUPANT LA PLACE DE 4 ELEMENTS MELUSINE

FIGURE 6

IRRADIATION **ICARE** DANS MELUSINE



ur MELUSINE  
(éléments U-A1)

Puissance MELUSINE :

8 MWth

Puissance linéique ICARE :

45 W/cm

Taux de combustion ICARE :

270 MWJ/t par mois

## CRITICAL EXPERIMENTS

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### FISSION CHAMBER MEASUREMENTS OF :

F (Np-237)

AND OTHER Pu ISOTOPES

F (Am-241)

F (Am-243)

F (Cm-244)

F (Pu-238)

### A VARIETY OF CRITICAL CONFIGURATIONS:

**FBR SPECTRA** IN **MASURCA**

**LWR SPECTRA** IN **EOLE**

\* The BALZAC experiment in MASURCA:  
measurement of "reactivity/atom" of minor  
Pu isotopes and Am-241.

## CORE NEUTRONICS AND FUEL CYCLE STUDIES

- STRATEGY STUDIES (**COSI** CODE)
- RADIOTOXICITY IN DIFFERENT SCENARIOS
- **FBR** CORE STUDIES FOR TRANSMUTATION (ALSO ADVANCED **LWRs**) ⇒ HOW FAST AN EQUILIBRIUM (Np, Am) IS REACHED
- DESIGN PARAMETERS UNCERTAINTY STUDIES IN FBRs:
  - N<sub>2</sub> VOID COEFFICIENT
  - DOPPLER
  - $\Delta q$ /CYCLE (IBG)
- WHAT ARE THE DESIGNS FOR AN “OPTIMUM” BURNING STRATEGY
  - e.g. ⇒ “OUT OF CORE” POSITIONS IN AN LMFBR
    - ⇒ IF HOMOGENEOUS RECYCLING, WHAT INTERNAL BREEDING GAIN (IBG) SHOULD BE ADOPTED